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In this study, a novel nonenzymatic sensor for the determination of hydrogen peroxide (H$_2$O$_2$) was developed. The direct electrocatalytic oxidation of H$_2$O$_2$ in an aqueous medium at a carbon-black (CB)-doped self-made polyimide (PI)-modified glassy carbon electrode (GCE) was investigated. The fabrication of this electrode is simple and reproducible. The filmlike surface was prepared by directly mixing the CB and PI solution. Under optimized conditions, the linear range of H$_2$O$_2$ is from 6 to 10000 µM with the detection limit of 1 µM. The electrode exhibited high stability, excellent sensitivity, stable reproducibility, and fast response time (less than 5 s). The results show that PI can be used as a reliable and long-life sensor for hydrogen peroxide detection, exhibiting a new application for the PI.

1. Introduction

Hydrogen peroxide (H$_2$O$_2$) is present in nature, particularly in waterways and various life systems. It is an effective, safe, and useful oxidant, and is widely used in various fields because of its good properties. There is much interest in the determination of H$_2$O$_2$ in analytical science because of the importance of H$_2$O$_2$ in different fields, such as food, industrial, clinical, and environmental analyses. Many analytical methods have been proposed for the detection of H$_2$O$_2$ such as chromatography, chemiluminescence, and electrochemistry. Electrochemistry has proved to be effective for H$_2$O$_2$ determination. Redox proteins including horseradish peroxidase, myoglobin, hemoglobin, and cytochrome c have been used for the fabrication of H$_2$O$_2$ biosensors. However, enzymatic sensors usually suffer from the effects of temperature, pH, and toxic compounds because of the intrinsic nature of enzymes. In order to overcome these disadvantages, nonenzymatic sensors were developed
to detect glucose and hydrogen peroxide.\textsuperscript{(14,15)} Numerous functional materials were used for the nonenzymatic sensing of H$_2$O$_2$, including nanomaterials,\textsuperscript{(16–18)} ionic liquids,\textsuperscript{(19)} ceramics,\textsuperscript{(20)} polymers,\textsuperscript{(21)} organic dyes,\textsuperscript{(22,23)} and minerals.\textsuperscript{(24)}

Flexible electronics have been developed extensively in recent years. Many flexible materials have been used in flexible sensors.\textsuperscript{(25)} Polyimide (PI) is a type of polymer material with low crystallinity and an amorphous structure. Owing to its excellent characteristics such as rigid chain structure, excellent thermal stability, radiation resistance, dimensional stability, and mechanical and electrical properties, it has been widely used as an electric and electronic material in automobiles, aerospace, flexible circuit boards, liquid crystal displays, adhesives, coatings, and other fields.\textsuperscript{(26,27)} PIs with unique properties have been developed because a numerous number of studies have been performed on the relationships between the structure and properties of PIs.\textsuperscript{(28)} However, their excellent insulation performance also limits their application in the field of electronics. Therefore, a variety of methods to improve the conductive properties of PI will make the application more attractive in the electrochemical field.

In this study, we report a novel sensor that consists of a carbon-black (CB)-doped self-made PI-modified GCE (CB/PI-GCE). The CB/PI-GCE sensor was used for the detection of H$_2$O$_2$ in an aqueous electrolyte. The main purpose of this study was to further explore the analytical applications of PI electrodes, with a focus on developing a rapid, sensitive, inexpensive, and long-life sensor for the determination of H$_2$O$_2$, which is a biologically important compound. It has been found that under optimum conditions, the CB/PI-GCE sensor showed good sensitivity, rapid response time, and excellent stability for the detection of H$_2$O$_2$. This result will be used to fabricate precise and reliable amperometric sensors on a PI-based electrode.

2. Materials and Methods

2.1 Reagents and materials

4,4’-(Hexafluoroisopropylidene)diphthalic dianhydride (6FDA) was purchased from ChinaTech (Tianjin) Chemical Co., Ltd., which was recrystallized from acetic anhydride and vacuum-dried before use. 9,9’-bis(4-hydroxy phenyl) fluorene (BHF) was purchased from Sinosteel Anshan Research Institute of Thermo-energy Co., Ltd., China. Graphite, N,N’-dimethylacetamide (DMAc), Pd/C (10%), hydrazine hydrate, acetone, nitric acid, ethanol, acetic anhydride, pyridine, glucose (Glu), fructose (Fru), sucrose (SC), sodium hydroxide (NaOH), phosphoric acid, glacial acetic acid, boric acid, and H$_2$O$_2$ were purchased from Sinopharm Chemical Reagent Co., Ltd., China. DMAc was dried using anhydrous molecular sieves before use. Carbon black was obtained from CABOT Corporation and used as received. A 0.1 M Britton–Robinson buffer (BR, prepared by mixing phosphoric acid, glacial acetic acid, and boric acid) was used to prepare an electrolyte for the acidic solution. The neutral and alkaline solutions were adjusted by blending the mixed acid and 0.1 M NaOH. All other chemicals were of analytical grade and were used without further purification.
2.2 Apparatus

$^1$H-NMR spectra were recorded on a Bruker Advance-AV 500 MHZ (Germany) instrument with deuterated dimethyl sulfoxide (DMSO-d6) as the solvent. The FT-IR spectra of monomers and polymer powders were measured on a Nicolet iS10 (USA) instrument. The average scanning frequency of the instrument was 16 times. The X-ray diffraction (XRD) pattern was taken from 5 to 60° ($2\theta$ value) with Cu-Kα radiation ($\lambda = 1.541 \ \text{Å}$) using an X’Pert Powder X-ray diffractometer (PANalytical, Netherlands).

The morphologies of the modified electrode surfaces were observed by field emission scanning electron microscopy (FE-SEM, SIGMA-HD, ZEISS, Germany) and atomic force microscopy (AFM, Being Nano-instruments CSPM-5500, BenYuan, China). Electrochemical measurements were performed with a CHI 750D workstation (Shanghai Chenhua, China). A conventional three-electrode system with a PI electrode as the working electrode, a thin Pt wire as the counter electrode, and Ag/AgCl (sat. KCl) as the reference electrode was used in this study. All measurements were performed in air at a room temperature of approximately 20 °C.

2.3 Synthesis of intermediates and PI

The synthesis methods of intermediates and PI are similar to those described in our previous reported paper. Briefly, concentrated nitric acid (5.0 g) was dropped into 20 mL of acetone, which contains 5.0 g of BFH. The mixture was reacted between 0 and 3 °C overnight to obtain the dinitro compound, which is abbreviated as BNHF. Then, BNHF (13.2 g), 10% Pd/C (0.5 g), and ethanol (60 mL) were mixed in a three-neck flask. Hydrazine hydrate (60 mL) was then dropped into the mixture within 1 h and reacted at 80 °C for 24 h to obtain a diamine monomer (BAHF). The BAHF was filtered and washed with ethanol after removing the catalyst (Pd/C). Details of the reaction procedure are shown in Fig. A1.

The typical procedure for PI synthesis is a two-step chemical imidization method (Fig. A2). 0.05 mol of BAHF is put into 100 mL of DMAc in a three-neck flask. After it fully dissolved in DMAc at room temperature, 6FDA is added into the mixture and continuously stirred for 12 h under a nitrogen atmosphere to obtain a viscous poly(amic acid) solution. Chemical imidization is carried out in the polyamic acid by adding a mixture of acetic anhydride and pyridine, and reacting for 24 h. Finally, the PI solution is poured into a methanol solvent. Then, the PI is collected by filtration and vacuum-dried at 120 °C for 12 h.

2.4 Fabrication of CB/PI-GCE sensor

PI (30 mg) is diluted in DMAc solvent (0.57 g) and sonicated for 30 min to obtain a homogeneous solution. The CB dispersion is prepared by putting 5 mg of CB into 0.5 mL of DMAc and sonicated for 30 min. The PI solution is mixed with the CB dispersion and sonicated for 30 min, which is donated as the CB/PI solution. The glassy carbon electrode (GCE, 3.0 mm in diameter) is polished successively with 1.0, 0.3, and 0.05 mm α-alumina slurries to obtain a shiny surface. The cleaned electrode is rinsed and sonicated with distilled water and ethanol to
remove any adhering alumina. Then, the CB/PI solution is dropped onto the GCE surface for 24 h to prepare the H$_2$O$_2$ sensor. The CB/PI-GCE sensor for the analysis of H$_2$O$_2$ followed by the electrochemical detection process is shown in Fig. 1.

3. Results and Discussion

3.1 Structure characterization of monomers and PI

All PI precursor chemical structures were confirmed by $^1$H-NMR and FT-IR spectroscopy (data not shown). The structures of BNHF and BAHF were also confirmed by FT-IR and $^1$H-NMR spectroscopy. Figure A3 indicates the FT-IR spectra of the dinitro compound (BNHF) and the diamine monomer (BAHF). The absorption bands at 1577 and 1350 cm$^{-1}$ of dinitro group peaks disappeared in the BAHF spectrum. Moreover, the characteristic absorption peaks of amine groups appeared in 3436 and 3376 cm$^{-1}$, indicating that BNHF was successfully reduced to BAHF. Figures A4 and A5 show the $^1$H-NMR spectra of BNHF and BAHF, respectively.

The chemical structure of PI was also identified by FT-IR measurement. As shown in Fig. A6, the synthesized polymer exhibits a typical imide ring absorbance at approximately 1783, 1716, 1372, and 722 cm$^{-1}$ toward the following groups (symmetric C=O, asymmetric C=O, C–N stretching, and ring deformation). A strong and broad absorbance at 3402 cm$^{-1}$ was ascribed to the phenolic hydroxyl groups in the PI. The morphological examination of the PI was also examined by XRD. As shown in Fig. A7, a broad peak was observed, which revealed the characteristics of amorphous PI. The intersegmental distance of the polymer was 0.504 nm ($2\theta = 17.58^\circ$). It is attributable to the existence of rigid fluorene, hydroxyl, and six fluoro groups, which increases the free volume of molecular chains and the unfavorable formation of crystalline structures.

![Fig. 1. (Color online) Schematic illustration of CB/PI-GCE sensor for electrochemical determination of H$_2$O$_2$.](image-url)
3.2 Characteristics of PI-modified electrode

Field emission scanning electron microscopy (FE-SEM) was used to investigate the morphologies of the PI-modified electrode [Fig. 2(A)] and CB/PI-modified electrode [Fig. 2(B)]. It can be seen that there is a relatively high homogeneity in particle size and distributions after doping with CB [Fig. 2(B)] because the free volume of molecular chains gave a large capacity and freedom for the CB. The high uniformity demonstrates that CB was trapped in the network of PI and distributed homogeneously, which is effective for the high electrocatalysis of $\text{H}_2\text{O}_2$.

In addition, the AFM images of PI-GCE [Fig. 2(C)] and CB/PI-GCE [Fig. 2(D)] were evaluated. The PI-GCE shows a fibrous structure. After the addition of CB, the surface roughness of CB/PI-GCE decreased. The average roughnesses of PI-GCE and CB/PI-GCE are 137 and 74.2 nm, respectively. The results indicate that CB was dispersed into the PI matrix homogeneously. The hydroxyl-containing PI has strong adhesion, which enhances the stability of the PI-based electrochemical sensor.

3.3 Electrochemical properties of CB/PI-GCE sensor

To confirm the electrocatalytic activity of CB/PI-GCE towards $\text{H}_2\text{O}_2$, we measured CVs in the presence of $\text{H}_2\text{O}_2$ using four electrodes: (1) CB/PI-GCE, (2) PI-GCE, (3) CB-GCE, and (4) bare-GCE. A large anodic current appeared from +0.3 to +0.7 V for CB/PI-GCE. The electrocatalytic activities are small for the other three electrodes. Both CB-GCE and PI-GCE failed to give a good response toward $\text{H}_2\text{O}_2$. PI is very useful as a host matrix for CB immobilization. The large capacity of PI can enhance the trapped amount of CB. The CVs of the CB/PI-GCE with and without $\text{H}_2\text{O}_2$ in 0.1 M air-saturated NaOH solution are shown in Fig.

![Fig. 2. (Color online) SEM and AFM images of PI/GCE (A, C), and CB/PI-GCE (B, D).](image-url)
The anodic current increased with increasing H$_2$O$_2$ concentration in the air-saturated electrolyte, indicating that the CB/PI-GCE-based sensor has a wide linear range and good sensitivity for H$_2$O$_2$.

To identify the optimum conditions of the CB/PI-GCE sensor used for the detection of H$_2$O$_2$, the CB concentration, applied potential, and pH dependence of the electrolyte were optimized in aqueous solutions. The effect of electrolyte pH on the anodic current from pH 3 to 13 was studied and the results are shown in Fig. 4(A). The amperometric response towards H$_2$O$_2$ increased gradually from pH 3 to 12, and sharply increased at pH 13. We obtained the maximum anodic current towards 200 µM H$_2$O$_2$ in 0.1 M NaOH (pH 13) electrolyte. The results suggest that an alkaline solution is highly effective for obtaining a higher response. However, the operational stability in pH 13 is not good in comparison with the neutral and acidic electrolytes. From these results, the application of the CB/PI-GCE sensor is not restricted to the alkaline solution. This wide pH range is useful for not only commercial applications, but also future studies in combination with enzymes. The finding on the nonenzymatic sensor is very valuable and encouraging because the alkaline solution is necessary in some cases.\textsuperscript{(16,32,33)}

Fig. 3. (Color online) (A) CVs of CB/PI-GCE, CB-GCE, PI-GCE, and bare-GCE in the presence of 5 mM H$_2$O$_2$. (B) CVs of CB/PI-GCE at different H$_2$O$_2$ concentrations (0–20 mM). ([CB] = 30 mg/mL, 0.1 M NaOH)

Fig. 4. (Color online) (A) Effect of electrolyte pH on the anodic current of 200 µM H$_2$O$_2$ in air-saturated 0.1 M BR buffer. (B) Effects of applied potential on the anodic current of (a) 2 mM H$_2$O$_2$ and (b) background current. (C) Effect of CB concentration on the anodic current of 2 mM H$_2$O$_2$. (Current-time response measured at applied potential of +0.6 V for A, C; [CB] = 30 mg/mL for A, B)
The response currents were also measured as a function of applied potential from 0.4 to 0.8 with a step of 0.05 V, and the results are shown in Fig. 4(B). Figure 4(B)(a) shows the difference between the anodic current of H$_2$O$_2$ and the baseline. The amperometric response of 2 mM H$_2$O$_2$ increased with increasing potential from 0.4 to 0.6 V. Higher than +0.6 V, the responses of H$_2$O$_2$ decreased because the noise level also rises and the drift of the baseline was serious in the high-potential region. Owing to the insulation of PI, the amount of doped conductive compound is extremely important for obtaining high electrochemical activity. To obtain the best performance, the CB concentration is investigated as shown in Fig. 4(C). The greatest response is observed when CB is 40 mg/mL. The phenomena can be ascribed to the large surface and capacity of PI.

Figure 5(A) shows a typical current-time plot of the CB/PI-GCE sensor in 0.1 M NaOH with consecutive step changes in H$_2$O$_2$ concentrations at the potential of +0.6 V (vs Ag/AgCl). The inset shows the enlargement of the lowest concentration (6 µM H$_2$O$_2$). The present sensor shows a fast current response and achieves a steady-state current density within 5 s. The calibration curves of the H$_2$O$_2$ sensor [Fig. 5(B)] show a linear range of 6–10000 µM and the regression equation $I$ (µA) = 0.0249 + 4.8452 $C$ (mmol/L) with a correlation coefficient of 0.9987.

The limit of detection (LOD) is as low as 1.0 µM (S/N = 3). In comparison with other H$_2$O$_2$-based sensor systems shown in Table 1, the characteristics of the present sensor are comparable, especially considering the low cost, high sensitivity, fast response time, and long lifetime. (34–39)
3.4 Reproducibility, repeatability, long-term stability, and interference

The reproducibility of the CB/PI-GCE sensor was measured at a \( \text{H}_2\text{O}_2 \) concentration of 50 \( \mu\text{M} \) in 0.1 M NaOH aqueous solution, as shown in Fig. 5(C). From the result, the proposed sensor shows good operational stability during 40 measurements. The responses in 20 successive assays were examined and the relative standard deviation (RSD %) was 5.5%. Five different CB/PI-GCE electrodes were prepared independently and the RSD % was 5.2% [Fig. 6(A)]. The CB/PI-GCE [Fig. 6(B), blue] and CB-GCE [Fig. 6(B), yellow] sensors were stored in a dry state at room temperature when not in use. The current response almost disappeared after 1 month of storage for CB-GCE. On the other hand, the current response remained at 98% of the initial current over 30 d for CB/PI-GCE, indicating good stability of the present electrode. The good stability is attributable to the excellent stability of the PI.

Selectivity is an important parameter for the nonenzymatic \( \text{H}_2\text{O}_2 \) sensor to ensure high accuracy.\(^\text{(40)}\) In order to evaluate the selectivity of the nonenzymatic sensor, the effect of some possible interfering substances was examined. The typical amperometric current on successive additions of 0.2 mM \( \text{H}_2\text{O}_2 \) and 0.2 mM interference species (glucose, fructose, and sucrose) under stirring is shown in Fig. 5(D). The anti-interference ability is important in real aqueous solutions for the future practical applications of amperometric nonenzymatic sensors. As shown in Fig. 5(D), the response currents of interferents are negligible in comparison with the response of \( \text{H}_2\text{O}_2 \). The results are very valuable and encouraging for real sample determination.

3.5 Application of modified electrode

To understand the practical applicability of the CB/PI-GCE-based sensor for real sample measurement, the sensor was applied to determine the drinking water in our laboratory. The results are shown in Table 2. The CB/PI-GCE sensor shows good selectivity to \( \text{H}_2\text{O}_2 \), the RSD and recovery of which were less than 2.8 and 92.4–101.0%, respectively. The results suggest that the sensor can be used to detect and measure the concentration of \( \text{H}_2\text{O}_2 \) in real samples.
4. Conclusions

Carbon-black-doped PI was used for electrode modification in the fabrication of a nonenzymatic \( \text{H}_2\text{O}_2 \) sensor. It was found that the proposed sensor exhibits good electrocatalytic activity for \( \text{H}_2\text{O}_2 \) detection. From this study, it is reasonable to use PI as the basic material to enhance the stability and lifetime of sensors. Because of its high stability, the PI-based sensor can be applied in extreme environments. Further studies will be focused on the practical usage of PI as electrochemical amperometric sensors for the determination of other chemical compounds. The combination with the enzyme is also promising for future application in biodvices such as biosensors and biofuel cells.

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References


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**Appendix**

**Fig. A1.** Synthesis procedures of dinitro compound (BNHF) and diamine monomer (BAHF).

**Fig. A2.** Synthesis procedures of PI powder.
Fig. A3. (Color online) FT-IR spectra of dinitro compound (BNHF) and diamine monomer (BAHF).

Fig. A4. $^1$H-NMR spectrum of dinitro compound (BNHF).

Fig. A5. $^1$H-NMR spectrum of diamine monomer (BAHF).

Fig. A6. FT-IR spectra of PI.

Fig. A7. XRD patterns of PI.